

## Edge Adhesives 7019 / Q-19 Synthetic Butyl Window and Door Flashing Tape

### PRODUCT DESCRIPTION

Edge Adhesives 7019, also known as Q-19 is a hybrid butyl flashing tape formulated to provide high levels of adhesion to a wide variety of substrates. This flashing tape has a wide application temperature range and has been tested in accordance with AAMA 711-13 methodology. The standard sizes are 4", 6", 9", and 12" by 75' rolls. Custom sizes are available.

### DIRECTIONS FOR USE

Pre-measure the required length of tape. Partially remove release liner to expose the sticky side of the tape and begin application to intended substrate with the corner of the tape. Use of a j-roller, or plastic spatula type application tool is highly recommended to ensure complete contact of the adhesive to the substrate and reducing air bubble entrapment. Efforts should be made to apply the tape with minimal tension and stretching of the carrier film. EP 7019 should be applied at ambient temperatures above 0°F and preferably above 20°F on clean, dry, frost free surfaces for best results.

### STORAGE AND HANDLING

It is suggested that the material be stored in a cool <80°F (27°C), dry area in the original sealed containers. No special handling is required.

### SAFETY INSTRUCTIONS

No special requirements are needed. Safety Data Sheets are supplied upon request.

### FEATURES

- ▶ Easy compressibility. Non-sagging and non-oxidizing.
- ▶ Forms seals in junctions of complex geometry. Adheres well to all surfaces.
- ▶ Composition is 99% solids, non-hazardous, and contains no solvents.
- ▶ Easy to use and can apply by hand.

### SPECIFICATIONS

#### PROPERTY

Raw Material Base:  
Cold Temperature Pliability:  
Elevated Temperature Exposure:  
Color:  
Solids by Weight:  
Ring and Ball Softening Point:  
Tensile Strength (ASTM D412):  
Accelerated Aging with UV-A (ASTM G154):  
Shelf Life:  
Service Temperature Range:

#### VALUE

Synthetic Polymer  
No cracking and no adhesion loss  
No change in appearance  
Light Yellow to White  
100% solids  
250°F (121°C) – 300°F (149°C)  
>1800 psi  
No change after 336 hours  
1 year  
-20°F (-4°C) – 180 °F (82°C)

The information contained in this bulletin we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be made in your laboratory or plant to determine if this product meets all your requirements.