SECTION 1, COMPANY AND PRODUCT IDENTIFICATION

COMPANY INFORMATION:
Edge Adhesives
3200 County Road 6 East
Elkhart, Indiana 46514
Phone: 574-264-9614

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

PRODUCT NUMBER: PARR 7254
PRODUCT DESCRIPTION: Curing Vacuum Bag Tape
Do not use for purposes other than those contained in this document without first contacting the manufacturer for authorization at 574-264-9614 ext. 201 during normal daily business hours.

SECTION 2, HAZARD(S) IDENTIFICATION

EMERGENCY OVERVIEW:

HMIS RATING: HEALTH – 0   FLAMMABILITY – 1   REACTIVITY – 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

POTENTIAL HEALTH EFFECTS BY ROUTE OF ENTRY:

EYE: No irritation hazard in normal industrial use.
SKIN: No irritation hazard in normal industrial use.
INHALATION: No irritation hazard in normal industrial use. Inhalation of dusts produced during cutting, grinding or sanding of this product may cause irritation of the respiratory tract. Prolonged exposure may lead to inflammation and ulceration.
INGESTION: Ingestion is not an anticipated route of exposure.

LONG-TERM (CHRONIC) HEALTH EFFECTS
TARGET ORGAN(S): No organs known to be damaged from exposure to this product.

REGULATED CARCINOGEN STATUS:
Unless noted below, this product does not contain regulated levels of NTP, IARC, ACGIH, or OSHA listed carcinogens.

EXISTING HEALTH CONDITIONS AFFECTED BY EXPOSURE: No medical conditions affected by exposure.
SECTION 3, COMPOSITION/INFORMATION ON INGREDIENTS

Based on data available to Edge Adhesives, none of the components in this product are considered hazardous according to OSHA Hazard Communication Standard (29 CFR 1910. 1200). The composition of this compound is proprietary information. In the event of a medical emergency, detailed information will be provided to a nurse or physician.

SECTION 4, FIRST AID MEASURES

IF IN EYES: This product is an inert solid. Remove the substance from the eye(s), and immediately flush eye(s) with plenty of water while retracting eyelids often. If inflammation or blurred vision develops, seek medical attention and provide the medical care professional with this SDS.

IF ON SKIN: Wash with soap and water.

IF VAPORS INHALED: Not an anticipated route of exposure. This product is an inert solid. If dusts are produced by cutting or sanding this product, please consider improving work site ventilation.

IF SWALLOWED: No hazard in normal industrial use. Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this SDS.

SECTION 5, FIRE FIGHTING MEASURES

FLASH POINT: Not applicable
AUTOIGNITION TEMPERATURE: Not established
LOWER EXPLOSIVE LIMIT (% in air): Not established
UPPER EXPLOSIVE LIMIT (% in air): Not established
EXTINGUISHING MEDIA: Use water spray, foam, dry chemical or carbon dioxide.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Material will burn in a fire.

SPECIAL FIRE FIGHTING INSTRUCTIONS: Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

HAZARDOUS COMBUSTION PRODUCTS: Carbon dioxide, Carbon monoxide, Bromine containing gases

SECTION 6, ACCIDENTAL RELEASE MEASURES

SPECIAL PROTECTION: No adverse health effects expected from the clean-up of spilled material. Follow personal protective equipment recommendations found in Section 8 of this SDS.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

SECTION 7, HANDLING AND STORAGE

Handling: No special handling instructions due to toxicity.
Storage: Store in a cool, dry place.

Consult the Technical Data Sheet for specific storage instructions.

SECTION 8, EXPOSURE CONTROLS/PERSONAL PROTECTION

EYE PROTECTION: Wear safety glasses with side shields when handling this product.
SKIN PROTECTION: Protect skin accordingly if working in environments with elevated temperatures.
GLOVES: Not normally required. Use nitrile gloves if conditions warrant.
SAFETY DATA SHEET
PARR 7254

Revision Date: November 12th, 2018

RESPIRATORY PROTECTION: Not normally required.
VENTILATION: Use local exhaust ventilation or other engineering controls to minimize exposures.
HYGIENIC PRACTICES: Wash hands before eating, smoking, or using the restroom.

EXPOSURE LIMITS: None applicable for this product when used for normal industrial applications. Avoid excessive and unnecessary exposure whenever possible. If deemed useful and essential for treatment, specific exposure limits of raw materials used during the manufacturing process will be provided to a nurse or physician.

SECTION 9, PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Solid
COLOR: Dark Grey
ODOR: Neutral
ODOR THRESHOLD: Not established
SPECIFIC GRAVITY: 1.45
SOLIDS (% by weight): 100%
pH: Not established
BOILING POINT (deg. C): Not established
FREEZING/MELTING POINT (deg. C): Not established
VAPOR PRESSURE (mm Hg): Not established
VAPOR DENSITY: Not established
EVAPORATION RATE: Not established
OCTANOL/WATER COEFFICIENT: Not established

SECTION 10, STABILITY AND REACTIVITY

STABILITY: Stable under normal conditions
CHEMICAL INCOMPATIBILITY: Not established
HAZARDOUS POLYMERIZATION: Will not occur
HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide, Bromine containing gases

SECTION 11, TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>CHEMICAL NAME</th>
<th>LD50/LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium carbonate</td>
<td>Oral LD50 Rat = 6450 mg/kg</td>
</tr>
<tr>
<td>Zinc oxide</td>
<td>Oral LD50 Mouse &gt; 950 mg/kg; Inhalation LC50 Mouse = 2500 mg/cu m (no duration specified)</td>
</tr>
<tr>
<td>Carbon black</td>
<td>Oral LD50 Rat &gt;15400 mg/kg; Dermal LD50 Rabbit &gt; 3 g/kg</td>
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</tbody>
</table>

TOXICOLOGY SUMMARY: No additional health information available.
No route of entry is likely under normal use.
If further information is required, contact manufacturer at the number in section 1.

SECTION 12, ECOLOGICAL INFORMATION

OVERVIEW: No ecological information available.
SECTION 13, DISPOSAL CONSIDERATIONS
To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Dispose of in accordance with federal, state, and local law. Consult your state, local or provincial authorities and your local waste vendor for more restrictive requirements.

SECTION 14, TRANSPORTATION INFORMATION
Consult Bill of Lading for transportation information.

SECTION 15, REGULATORY INFORMATION
INVENTORY STATUS:
U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act’s Inventory requirements.

If you need more information about the inventory status of this product, call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others).

FEDERAL REPORTING:
EPA SARA Title III Section 313

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40 CFR part 72. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS#</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zinc compounds</td>
<td>1314-13-2</td>
<td>1-3</td>
</tr>
<tr>
<td>None Applicable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>None Applicable</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CANADIAN WHMIS STATUS: To the best of our knowledge, this material is classified as a NON-CONTROLLED PRODUCT.

SECTION 16, OTHER INFORMATION
This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200).

Prepared by: Edge Adhesives Inc.
Phone: 574-264-9614 Contact during normal daily business hours and dates.

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to Edge Adhesives from its suppliers, and because Edge Adhesives has no control over the conditions of handling and use, Edge Adhesives makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and Edge Adhesives assumes no responsibility for use or reliance thereon. It is the responsibility of the user of Edge Adhesives products to comply with all applicable federal, state and local laws and regulations.