



PARR 7610 DEBULKING TAPE

Product Overview: PARR 7610, manufactured at the PARR facility, is an economical, non-curing product that is formulated for use in low to mid-level heating environments. PARR 7610 exhibits excellent adhesion to both composite and metal substrates and tools, and features high tensile strength and elongation values.

Product Uses: PARR 7610 is designed for use in the aerospace and wind energy industries where vacuum bag applications do not exceed temperatures of 225°F (107°C). This product can be used for multiple debulking cycles without reapplication.

Technical Information:

Raw Material Base.....Synthetic Polymer	Solids by Weight.....100%
Needle Penetration.....9 – 10 mm @ 77°F	Service Temp. Range.....45°F – 225°F
Color.....Green	Application Temp. Range.....45°F – 120°F
Specific Gravity.....1.65 – 1.7	Shelf Life.....18 Months
Elongation (ASTM D412).....>1500%	Manufactured State.....Extruded Rolls
Tensile Strength.....14 – 17 psi	Odor.....Odorless

Application Information: PARR 7610 material is extruded onto removable release paper backing to facilitate handling. For most efficient usage, it is recommended that the material be pressed onto a clean, dry mold or tool, then stripped of its paper backing once the tape is properly positioned. Apply film to the tape. Press by hand or roller to ensure proper adhesion and vacuum. Once an application has been completed, allow metal tool surfaces to cool to room temperature. PARR 7610 can then be stripped without leaving a residue. For applications in which service temperatures will exceed 225°F, please consider PARR 7254 Vacuum Bag Tape.

Packaging & Handling: PARR 7610 is available in a variety of different widths, thicknesses, and roll dimensions. No special handling is required for this product, though storage in a cool, dry area is recommended for maximum shelf life and effectiveness.

Safety Instructions: No special requirements are needed. An MSDS is available upon request.

Contact Us: For more information regarding this product and others, please contact us at:

Edge Adhesives
3200 County Rd. 6 East
Elkhart, IN 46514
www.edgeadhesives.com

Toll Free: 1-866-476-PARR
Phone: 1-574-264-9614
Fax: 1-574- 262-9201

Disclaimer: The information presented herein has been compiled from sources considered to be accurate and reliable, but is not guaranteed to be so. In practice, the differences in materials, substrates, storage conditions, actual site conditions and other factors outside of Edge Adhesives control are such that Edge Adhesives assumes no liability, nor makes any warranty, express or implied for such information, recommendations or instructions related to its products. It is the users responsibility to determine the suitability of any material for a specific purpose and to adopt such safety precautions as may be necessary.

EDGE ADHESIVES BRANDS



PARR 7610