**Product Overview:** PARR 7254, manufactured at the PARR facility, is a premium, curing tape that is formulated for use in environments that require elevated temperatures and pressures. PARR 7254 exhibits excellent adhesion to both composite and metal substrates and tools.

**Product Uses:** PARR 7254 is a Vacuum Bag Sealant Tape designed for use in the aerospace and wind energy industries. This product can withstand service temperatures up to 450°F. It maintains an airtight seal throughout the curing cycle, then peels clean from molds and tools.

**Technical Information:**
- **Raw Material Base:** Synthetic Polymer
- **Needle Penetration:** 7 – 8 mm @ 77°F
- **Color:** Black
- **Specific Gravity:** 1.45 – 1.55
- **Elongation (ASTM D412):** >1500%
- **Tensile Strength:** 17 – 19 psi
- **Solids by Weight:** 100%
- **Service Temp. Range:** 45°F – 450°F
- **Application Temp. Range:** 45°F – 120°F
- **Shelf Life:** 18 Months
- **Manufactured State:** Extruded Rolls
- **Odor:** Odorless

**Application Information:** PARR 7254 material is extruded onto removable release paper backing to facilitate handling. For most efficient usage, it is recommended that the material be pressed onto a clean, dry mold or tool, then stripped of its paper backing once the tape is properly positioned. Apply film to the tape. Press by hand or roller to ensure proper adhesion and vacuum. Once an application has been completed, allow metal tool surfaces to cool to room temperature. PARR 7254 can then be stripped without leaving a residue. For applications in which service temperatures do not exceed 225°F, please consider PARR 7610 Debunking Tape.

**Packaging & Handling:** PARR 7254 is available in a variety of different widths, thicknesses, and roll dimensions. No special handling is required for this product, though storage in a cool, dry area is recommended for maximum shelf life and effectiveness.

**Safety Instructions:** No special requirements are needed. An MSDS is available upon request.

**Contact Us:** For more information regarding this product and others, please contact us at:

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